

Wieluń 10.02.2014

ADVERTISING

Korona S.A. company invites to participate in tender for making a new automatic process line - for producing block candles by pressing the gel.

1. Purchaser:

KORONA S.A.
98-300 Wieluń
Ul. Fabryczna 10
Tel. 043/843 77 00;
Fax. 043/843 77 88
NIP 8320004021

2. Subject and range of the investment

The subject of that inquiry is creating new automatic line which will be able to produce block candles by pressing the gel, in range:

- ✓ min. diameter: 40 mm
- ✓ max. diameter: 80mm
- ✓ min. height: 40 mm
- ✓ max. height: 250 mm

Capacity: 1500 pieces per hour

Predicted max. surface for line is: width 26,3m x length 9,6m.

According to the attachment no. 1 to the advertising.

3. Time of delivery

The time of delivery (which means delivery and commissioning of the complete Ekolinia 6 is established on 30.12.2014.

4. Place and time of making an inquiry

Offers should be delivered in a an envelope, with description:

„Offer for Ekolinia 6” to the Korona S.A., ul. Fabryczna 10, 98-300 Wieluń, later on 22.03.2014 until 15.00.

We allow submit offer by email, on address: oferty@koronacandles.com.

5. The validity of the offer

The offer should be valid at least for the 60 days from the date which was mentioned in point 4.



6. The person which is allowed to give the information regarding the subject of the inquiry.

For the contact with the bidders : Mr. Paweł Kajta from Monday till Saturday from 8.00-16.00.

Contact :

Tel kom.0 662 583 983

Tel (043) 843 76 28

Fax (043) 843 77 88

p.kajta@koronacandles.com

7. Terms of participating, additional information.

Companies which can participate in tender should:

- have the proper eligibility and qualifications,
- have experience in realization of similar investments,
- have technical, economical and personnel potential,

8. The offers must include:

- specifications and detailed description of the order realization,
- time of the order realization,
- price,
- the validity of the offer,

The offers should include:

- terms of payment
- guarantee
- technical drawings of proposed solution,
- signature of the people which are allowed to make an obligation on behalf of tender

9. Criterion of selection an offers:

Stage 1:

- ✓ The completeness of the offer, meet the formal requirements from the advertising- 100%

Stage 2:

- ✓ Meet the technical requirements from the advertising- 100%

Stage 3:

- ✓ The best technical solution- 60%, price- 40%

Purchaser reserve the right withdrawing from collect and selection of tenders without give reasons.

All costs associated with preparation and submit a tender incur tenderer.

All detailed information regarding the subject of this advertising you can get by contact with the person mentioned in point 6 of this announcement and according to the attachment to this advertising.

We allow permit partial offers, according to range from each part from attachment no.1 (I, II, III, IV).



**INNOWACYJNA
GOSPODARKA**
NARODOWA STRATEGIA SPÓJNOŚCI



UNIA EUROPEJSKA
EUROPEJSKI FUNDUSZ
ROZWOJU REGIONALNEGO



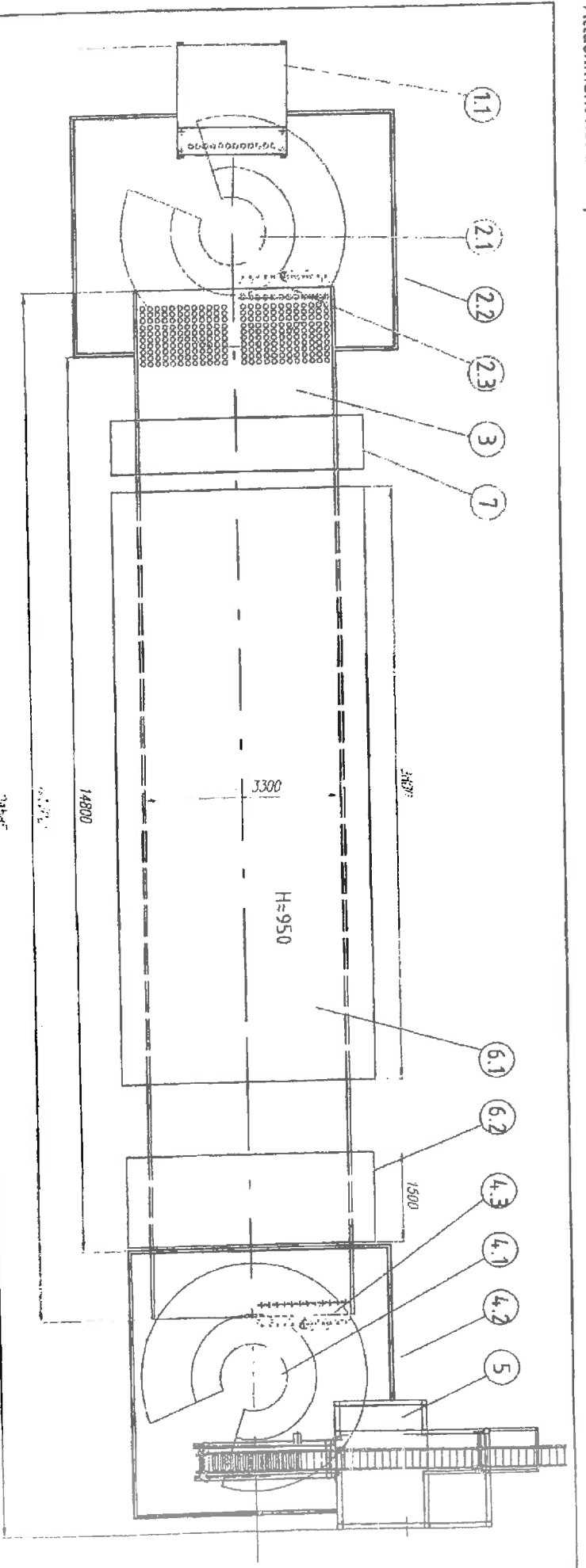
List of attachments:

1. Attachment no.1 – Layout.
2. Attachment no. 2 – Parametres.

Prepared by
Izabela Czerwińska

Accepted by
Paweł Kajta

Confirmed by
Jarosław Wołowicz



- Part I:
 Pos. 1.1 Pillar candles press (diameter min. 40mm, max. 80mm; height min. 40mm max 80mm; capacity 1500 pcs/hour; 12 stamps)
- Part II:
 Pos. 2.1 Robot
 Pos. 2.2 Robot fence
 Pos. 2.3 Robot tool (to grab 12 pcs during one cycle, tool cannot cause candle damages)
- Part III:
 Pos. 3 Conveyor (dimension B x L x H 3300 x 19 000 x 950mm; mesh; adjustable speed in reference to the candles diameter)
 Pos. 4.1 Robot
 Pos. 4.2 Robot fence
 Pos. 4.3 Robot tool (to grab 12 pcs during one cycle, tool cannot cause candle damages)
- Part IV:
 Pos. 5 Wick inserting device
 Pos. 6.1 Temp. stabilization tunnel (incoming candles temp. min. 20°C max. 80°C, decreasing temp. by 15-20°C)
 Pos. 6.2 Temp. stabilization tunnel (with air temp. min. 5°C max. 30°C)
 Pos. 7 Filling material preparation device

RYSOŹAL:	Marcin Hurych	Nazwa:	Exo 8 line	DZIAŁ TECHNICZNY	
SPRAWODZIL:		Nr. rysunku:	NT/181213.01	Skala:	
ZATWIERDZIL:		Format:	A4		
UWAGI:					



Wieluń 10.02.2014

Attachment no. 2 - Parametres

Filling material preparation device

1. Capacity maximum 1000kg/h
2. Mixture temperature 35-80°C (tolerance +/- 0,5°C)
3. Heating factor temperature 90/70°C
Cooling factor temperature 0-12°C
4. Batching on-line fragrance and colour.
 - Tolerance of batching fragrance range 1-8%
 - Tolerance of batching colour range 0,1-1%
5. Liquid foaming mass system
 - Quantity of nozzles: 24 pcs
 - Size of single flood 80-500g (tolerance +/- 1g)
 - Spacing between nozzles 127mm
 - Time of opening and closing – possibility of regulation with accuracy to 0,01sec.