



Part I:  
 Pos. 1.1 Pillar candles press (diameter min. 40mm, max. 80mm; height min. 40mm max 80mm; capacity 1500 pcs/hour; 12 stamps)

Part II:

Pos. 2.1 Robot  
 Pos. 2.2 Robot fence  
 Pos. 2.3 Robot tool (to grab 12 pcs during one cycle, tool cannot cause candle damages)

Pos. 3 Conveyor (dimension B x L x H 3300 x 19 000 x 950mm; mesh; adjustable speed in reference to the candles diameter)

Pos. 4.1 Robot

Pos. 4.2 Robot fence  
 Pos. 4.3 Robot tool (to grab 12 pcs during one cycle, tool cannot cause candle damages)

Part III:

Pos. 5 Wick inserting device

Part IV:

Pos. 6.1 Temp. stabilization tunnel (incoming candles temp. min. 20°C max. 80°C, decreasing temp. by 15-20°C)

Pos. 6.2 Temp. stabilization tunnel (with air temp. min. 5°C max. 30°C)

Pos. 7 Filling material preparation device

RYSOWAŁ:	Marcin Hurtyński	Nazwa:	Ekz 6 line	DZIAŁ	TECHNICZNY
SPRAWODZIŁ:		Nr. rysunku:	NT/191213.01	Skala:	
ZATWIERDZIŁ:		Format:	A4		
UWAGI:					